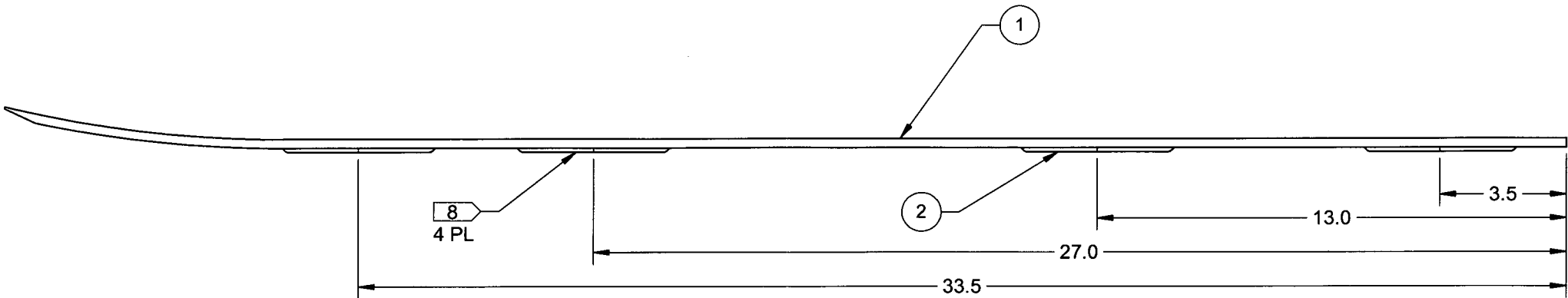


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4365-041	BAR WELDMENT
1	1	D4365-1	BAR
2	A/R	8259/2059B	HARD SURFACING



B D4365-041 BAR WELDMENT

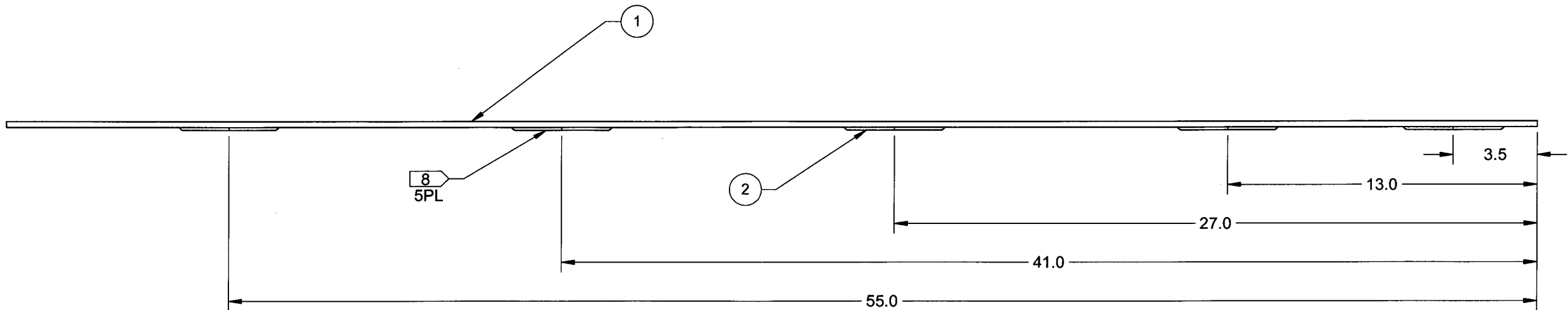
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4365-041 PER QSI 044 6.1
- 7) WEIGHT: D4365-041 = 1.92 lbs
- 8) BUILDUP HARD SURFACING 0.18 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR, BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

B	ADD D4365-041/-043 WELDMENTS, MODIFY D4365-1 (ADD FORMING DETAILS, REMOVE 0.188 HOLES), MODIFY D4365-3 (REMOVE 0.188 HOLES), ADD D4365-1F, ADD AUTOMATED WELDING NOTE		DB	16.05.24
A	NEW ISSUE		SC	11.06.14
REV.	DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. EUGENE, OR		
DRAWN	DB			
CHECKED	WM	DRAWING NO. D4365		REV. B
MFG. APPR.	DD			SHEET 1 OF 3
APPROVED	WM	TITLE WEARBAR		SCALE
DE APPR.	DS			NTS
DATE	16.05.24		COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

RELEASED
2016-06-16
EW 16-574
APPROVED

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4365-043	BAR WELDMENT
1	1	D4365-3	BAR
2	A/R	8259/2059B	HARD SURFACING



B D4365-043 BAR WELDMENT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4365-043 PER QSI 044 6.1
- 7) WEIGHT: D4365-043 = 2.79 lbs
- 8) BUILDUP HARD SURFACING 0.18 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR, BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASE
2016-06-16
APPROVED

DESIGN	SC	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	DB		
CHECKED	WM	DRAWING NO. D4365	REV. B
MFG. APPR.	DD		SHEET 2 OF 3
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WEARBAR	NTS
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